FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED	CHECKED	APPD	REV.	DATE	ALTERED	CHECKED	APPD

ADDITIONAL INFORMATION
STATUS OF DRAWING
DISTURIBUTION OF PRINTS

NOTES:–

1. MATERIAL : SA 350 LF2 CL.1 .
2. TECHNICAL REQUIREMENTS AS PER PRODUCT STANDARD HE51155 LATEST REVISION.
3. QUALITY REQUIREMENTS AS PER Q.P. NO. HY/HE/001/TUBE SHEET LATEST REVISION.
4. INSPECTION & CERIFICATION : i) INDEGINOUS = BY M/S CIB & M/S BHEL APPROVED TPIA.
   ii) IMPORTED = M/S BHEL APPROVED TPIA IN IBR FORM IIIG.
5. UST ACCEPTANCE STD. HE 7 1044 LATEST REVISION.
6. DIMENSION MENTIONED ARE THOSE OF FINISHED CONDITION, NO MACHINING ALLOWANCE SHALL BE PROVIDED FOR MACHINING AT BHEL WORKS.
7. MAX WORKING PRESSURE (DESIGN PRESSURE) : 360 kg/Sq.Cm (g).
8. MAX WORKING TEMPERATURE (DESIGN TEMPERATURE) : 315°C
9. APPLICABLE CODE: AS PER P.O/INDENT.

ITEM No.	DESCRIPTION	MATERIAL CODE	WEIGHT (KG)
001	TUBE SHEET	HE9751155010	14022
002	PRODUCTION TEST COUPON SIZE : 150 Thk. x 250 x 250	HE9751155029	74

ITEM NO	DESCRIPTION	DRAWING NO.	MATL. CODE / MATL. SPEN.	UNIT Wt. / QTY.

BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

	NAME	SIGN.	DATE	NO.OF VAR.
DRN.	A.K.SAHOO	A.K.S	24.06.21	
CHD.	K.KISHORE KUMAR	K.K.K	24.06.21	
APPD.	K.KISHORE KUMAR	K.K.K	24.06.21	

DEPT.	GRADE OF TOL.DIM. C/M/F	SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO.OF ITEMS
HED		NTS	NA	NA	NA	NA
CODE 405						

TITLE TUBE SHEET FORGING
(FOR 660 MW – HPHs)

CARD CODE

DRAWING NO. 4–175–01–03540 REV. 00

SHEET NO. 1 NO OF SHEETS 1

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INVENTORY NO SIGN. AND DATE REF. DRG. NO.